



ANTIFOULING

A 4 T SPEED

**HARD-MATRIX
FAST POWER BOATS AND RACING BOATS**

DESCRIPTION

A4T SPEED is a hard-matrix antifouling paint especially recommended for yachting, racing, fishing, fast power boats. It is particularly recommended for boats going ashore many months per year. T.SPEED means super smooth friction free surface and reduced turbulences to increase speed or to save fuel. This antifouling is not suitable for aluminium hulls. It can be applied over most other antifouling paints on the market, except tin (TBT) based products.

COMPOSITION

Varnish: acrylic copolymer.
Pigments and extenders: copper oxide, biocides, T.SPEED micronised, classical coloured pigments.
Solvent: xylene, naphta.
Colours: black, red, blue France, navy blue, off-white, grey.
Finish: gloss.

WORKERS PROTECTION

Work in a well ventilated area. Wear suitable protective clothing, gloves and eye/face protection.

PREPARATION

New hull :

Wash with a detergent then degrease using a cloth soaked in Nautix SD and tarnish the surface that should be dull. Rinse with fresh water and let dry.
Primer for adhesion: Nautix P1 (1-pot) or of PE (2-pot).
Primer for osmosis prevention: Nautix PO.
Primer for protection: Nautix PE (several coats).
Anti-corrosion primer: Nautix IA + PA

Maintenance of existing surface:

If there is any doubt on compatibility between the new antifouling paint and the existing one, apply a coat of Nautix PC. Any loose paint must be removed.

APPLICATION

Shake and stir thoroughly before use.
Do not apply under 10°C.
Application method : brush, roller, spray gun.
Recommended number of coats : 2
Thinner-Cleaner : Nautix DA - Maximum dilution : 10 %
Recommended wet coat thickness per coat : 80 microns.
Recommended dry coat thickness per coat : 50 microns.

Antifouling A4T Speed

DRYING TIME

Temperature	10°C	15°C	20°C	35°C
Hand dry	2 H	1 H30	1 H	30 min
Intervals between coats	4 H	3 H	2 H	1H
Time before launching*	4H	3 H	2 H	1 H

* maximum limit recommended : 6 months.

TECHNICAL DATA

Pack sizes: 0,75 Ltr - 2,5 Ltr - 20 Ltr.
Product weight Kg/Ltr : 1,45 +/- 0,05.
Volume solids: 70 % +/- 3.
Coverage: 12,5 m²/Ltr.
Viscosity: thixotropic.
Flash point : 25°C.

SAFETY DATA

R 10 Flammable.
R 20/22 Harmful by inhalation and if swallowed.
R 32 Contact with acids liberates very toxic gas.
R36/37 Irritating to eyes and respiratory system.
R 40 Limited evidence of a carcinogenic effect.
R 43 May cause sensitisation by skin contact.
R 50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

S 2 Keep out of the reach of children.
S 29 Do not empty into drains.
S 36/37 Wear suitable protective clothing and gloves.
S 46 If swallowed, seek medical advice immediately and show this container or label.
S 61 Avoid release to the environment. Refer to special instructions/ Safety Data sheets.

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