SOLVER PRIMER

CHLORINATED-RUBBER BASED INTERMEDIATE UNDERCOAT

1.DESCRIPTION: Primer and intermediate undercoat based on chlorinated rubber, formulated with aluminium and rust inhibitor pigments. Applied as a keying coating between old and new antifoulings or in anticorrosive coating systems. Provides outstanding resistance in marine and industrial environment. Recommended on metal structures exposed in marine environment.

2.TECHNICAL CHARACTERISTICS

Chemical binder: Chlorinated-rubber-Alkyd
Appearence: Thick liquid
Colour: Clear yellow
Specific Weight Kg/Lt: 1260 ± 0.05
Solids content% (Weight): 62±1
Solids content % (Volume):
Viscosity at 20°C (Ford Cup ø 8): Thixotropic
Shelf Life +10+30°C: 12 months indoor, in original sealed cans
Packaging size: Lt. 0,750 – Lt 2,5 – Lt 18 (min.6 drums)
Flash Point: Between +21 and +55°C
Transport: Flammable ADR 3 – IMDG 3.3 - UN 1263
Product Code: 2U-3900

3.APPLICATION DATA

Application Method: Brush-Roller-Spray
Thinning %:
-Brush, Roller: 10-25% THINNER 400
-Spray: 15-30% THINNER 400
Drying times at 20°C:
-Dust dry:
-Touch dry: 2-3 hours (at 20°C)
Recoat time (at 20°C): min.6 hours (at 20°C)
Application Temperature: Between +10°C and +40°C
Relevant humidity: Lower than 80%
Recommended thickness: 60-70 dry microns per coat
Theoretical Coverage: 4-6 m2 per Litre

4.SURFACE PREPARATION AND APPLICATION

STEEL. Apply 1 coat of EPOZINC 1C on sandblasted steel SA 2,5 and let dry for 12-24 hours. In case sandblasting would not be possible it is then recommended to bring back the surface to bare steel by mechanical means. Clean the surface and apply 1 coat of chlorinated rubber based anticorrosive paint (e.g. CLOROFOND-AT) and let dry for 24 hours.

-BOTTOM: Apply 2-3 coats of SOLVER PRIMER allowing 24 hours between coats and overcoat with 2-3 coats of antifouling paint.

-TOPSIDES: Apply 2 coats of SOLVER PRIMER allowing 24 hours between coats and overcoat with 2-3 coats of recommended topcoat.

See the indicative coating systems information for Wood, Steel, Aluminium and Fibreglass boats available on request.

5.SAFETY PRECAUTIONS

Before starting the application please read carefully all the safety precautions stated on the label of each can. A Safety Data Sheet of the product is also available on request. For further information please contact our Technical Department (Telephone++39-035-513373 Fax++39-035-513211 email: aemmecolori@tiscalinet.it).

6.NOTE

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POLIFOND

TWO-COMPONENT WHITE POLYURETHANE UNDERCOAT

1.DESCRIPTION: Two-component polyurethane undercoat for boats and car body coating with excellent coverage and good filling power. Used as an intercoat on wood, steel or fibreglass surfaces or as a pre-treatment primer before overcoating with two-component enamels (e.g. Acriglass, Space Top or Whitext).

2.TECHNICAL CHARACTERISTICS

Chemical binder: Polyester (A) Isocyanates (B)
Appearence: Liquid
Colour: White (A) Colourless (B)
Specific Weight Kg/Lt: 1.510 (A) 1.000 (B) ± 0.05
Solids content% (Weight): 69±1
Solids content % (Volume):
Viscosity at 20°C (Ford Cup ø 4): 120-150"
Shelf Life: +10+30°C:12 months indoor, in original sealed cans
Packaging size A+B: Lt 1 – Lt 3,500
Flash Point: Between -18 and +21°C
Transport A+B: Highly Flammable ADR 3 – IMDG 3.2 - UN 1263
Product Code: 5S-0000 (A) 8Z-PLFO (B)

3.APPLICATION DATA

Mixing ratio A+B %: 5 parts (A) with 2 parts (B) by volume
Pot life A+B %: Use mixture within 6-8 hours (at 20°C)
Application Method: Brush-Roller-Spray
Thinning %:
-Brush, Roller: 15-30% R.THINNER 205
-Spray: 25-35% THINNER 203
Drying times at 20°C:
-Dust dry:
-Touch dry: 3-4 hours (at 20°C)
Recoat time (at 20°C): 12-24 hours (at 20°C)
Application Temperature: Between +10°C and +40°C
Relevant humidity: Lower than 80%
Recommended thickness: 35-40 dry microns per coat
Theoretical Coverage: 14-15 m2 per Litre

4.SURFACE PREPARATION AND APPLICATION

NEW BARE STEEL. Sandblasting according to SA 2,5 or, if not possible, adequate mechanical cleaning should be carried out onto bare steel surfaces. Apply 1 coat of epoxy primer (e.g. EPOZINC 2C or EPOFONDO M-9) and let dry as suggested. Apply 1-2 coats of POLIFOND and overcoat with the recommended topcoat allowing the required waiting period between coats.

PREVIOUSLY COATED STEEL. If the previous coat was polyurethane or epoxy based, sandpaper and apply 1-2 coats of POLIFOND and overcoat with the required finish. In case of doubt on the nature of the old paint, sandpaper and carry our a patch test in order to ensure that the surface would not be softened or lift off when POLIFOND is being applied. If this would happen remove all the old paint down to bare steel and follow the directions as per NEW BARE STEEL.

NEW WOOD. Apply one coat of POLIGLASS varnish thinned up to 50-100% with THINNER 203 or as alternative one coat of CROMOMINIO-AT diluted 30-40% with THINNER 400. Let dry for 8-12 hours and after sanding apply 1-2 coats of POLIFOND followed with the recommended topcoat allowing the required waiting period between coats.

PREVIOUSLY COATED WOOD. If the old paint was epoxy or polyurethane based and in sound condition, sandpaper and apply 1-2 coats of POLIFOND and overcoat with the desired topcoat allowing the required waiting period between coats. On the other hand, if unknown or in poor condition, it is advisable to remove it down to bare wood and proceed as recommended for NEW WOOD.

See the indicative coating systems information for Wood, Steel, Aluminium and Fibreglass boats available on request.

5.SAFETY PRECAUTIONS

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EPOFOND AM-9

TWO-COMPONENT EPOXY COATING

1.DESCRIPTION:

Satin epoxy paint for steel, aluminium, light alloys, fibreglass, cement and wood surfaces. Recommended as a primer or undercoat in the marine industry but also widely applied on floors, tanks and industrial plants containing or in contact with oils,naphta,kerosene and soda solutions as well as for the internal coating of potable water, performing a non toxic resistant film. Used as a primer can be overcoated with chlorinated, acrilyc or polyurethane coatings, providing strong adhesion base and long effective anticorrosive barrier. Certified by the Italian Health Authority for contact with drinking water.

2.TECHNICAL CHARACTERISTICS

Chemical binder: Epoxy (A) Ammine additive (B)
Appearence: Liquid
Colour: White, Red, Grey (A) Colourless (B)
Specific Weight Kg/Lt: 1.400 (A) 0.970 (B) ± 0.05
Solids content% (Weight): 62±2
Solids content % (Volume):
Viscosity at 20°C (Ford Cup ø 4): 120-150"
Shelf Life+10+30°C: 12 months indoor, in original sealed cans
Packaging size A+B: Lt 3 – Lt 0,750 - Kg 27 -
Flash Point: Between -18 and +21°C
Transport A+B: Highly Flammable ADR 3 – IMDG 3.2 – UN 1263
Product Code: 5G/Grey, 5GA/Red 5GB/White (A) 8ZAM9 (B)

3.APPLICATION DATA

Mixing ratio A+B %: 9 parts (A) with 1 (B) by volume (100:8 by wt.)
Pot life A+B %: Use mixture within 6-8 hours (at 20°C)
Application Method: Brush-Roller-Spray
Thinning %:
-Brush, Roller: 10-15% THINNER 765
-Spray: 15-25% THINNER 765
Drying times at 20°C:
-Dust dry:
-Touch dry: 2 hours (at 20°C)
Recoat time (at 20°C): 12-24 hours (at 20°C)
Application Temperature: Between +10°C and +40°C
Relevant humidity: Lower than 80%
Recommended thickness: 50 dry microns per coat
Theoretical Coverage: 8-9 m2 per Litre or 5-6 m2/Kg per coat

4.SURFACE PREPARATION AND APPLICATION

STEEL. Sandblasted according to SA 2,5 is recommended. If sandblasting is not possible, the substrate should be cleaned perfectly, degreased, free from traces of corrosion and mechanically sanded. In case of pre-existing epoxy or polyurethane undercoats in sound condition overcoat with 1 coat of EPOFOND AM-9 followed by 1-2 coats of POLIFOND Primer allowing the required waiting time between coats. Overcoat then with the desired topcoat.

NEW GALVANIZED STEEL. The surface should be clean, dry and well degreased. Apply 1 coat of EPOFOND AM-9 as suggested.

PREVIOUSLY PAINTED GALVANIZED STEEL. Remove any trace of corrosion by sanding. The surface should be clean, dry and well degreased. Apply 1 coat of EPOFOND AM-9 as suggested

FIBREGLASS. The surface should be dry, degreased with suitable detergent material, rinsed and slightly sanded with fine abrasive paper. Apply 1 coat of EPOFOND AM-9 as suggested

CEMENT. The surface should be clean, dry, and well seasoned free from loosing particles. Apply 1 coat of EPOFOND AM-9 as suggested

See the indicative coating systems information for Wood, Steel, Aluminium and Fibreglass boats available on request.

5.SAFETY PRECAUTIONS

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AMTAR

TWO-COMPONENT EPOXY-TAR PRIMER

1.DESCRIPTION: High solids epoxy coating modified with special bituminous material. It can be applied at 100-120 microns per coat performing a black, tough gloss film with good adhesion to the substrate.Resistant to complete immersion. to sea and fresh water, crude oil, basic and acid solutions. Suggested as a primer for the protection of boat bottoms and structures immersed in the water.

2.TECHNICAL CHARACTERISTICS

Chemical binder: Epoxy (A) Poliammide (B)
Appearence: Liquid
Colour: Black (A) Colourless (B)
Specific Weight Kg/Lt: 1.800 (A) 0.910 (B) ± 0.05
Solids content% (Weight): 80±2
Solids content % (Volume):
Viscosity at 20°C (Ford Cup ø 4): Tixotropic
Shelf Life (+10+30°C): 12 months indoor, in original sealed cans
Packaging size A+B: Lt 3
Flash Point: Between –18 and +21°C
Transport A+B: Highly Flammable ADR 3 – IMDG 3.2 – UN 1263
Product Code: 3X-0000 (A) 8ZEPUV (B)

3.APPLICATION DATA

Mixing ratio A+B %: 9 parts (A) with 1 part (B) by volume
Pot life A+B %: Use mixture within 6-8 hours (at 20°C)
Application Method: Brush-Roller-Spray
Thinning %:
-Brush, Roller: 5-15% THINNER 765
-Spray: 15-30% THINNER 765
Drying times at 20°C:
-Dust dry:
-Touch dry: 4-6 hours (at 20°C)
Recoat time (at 20°C): 6-12 hours but not more than 16 hrs (at 20°C)
Application Temperature: Between +10°C and +40°C
Relevant humidity: Lower than 80%
Recommended thickness: 100 dry microns per coat
Theoretical Coverage: 7 m2 per Litre

4.SURFACE PREPARATION AND APPLICATION

STEEL. Sandblasting according to SA 2,5 or application of appropriate primer such as EPOFOND AM-9. Apply then one coat of AMTAR.

CEMENT. Apply one coat of EPOFOND AM-9 and then apply one coat of AMTAR.

PREVIOUSLY COATED SURFACES. Remove old paints in poor condition and overcoat with one coat of suitable primer (e.g.EPOFOND AM-9). Apply one coat of AMTAR.
If the old paints are in sound condition and compatible, sandpaper and overcoat with one coat of AMTAR.

See the indicative coating systems information for Wood, Steel, Aluminium and Fibreglass boats available on request.

5.SAFETY PRECAUTIONS

Before starting the application please read carefully all the safety precautions stated on the label of each can. A Safety Data Sheet of the product is also available on request. For further information please contact our Technical Department (Telephone++39-035-513373 Fax++39-035-513211 email: aemmecolori@tiscalinet.it).

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STANDARD

TRADITIONAL HARD MATRIX ANTIFOULING

1.DESCRIPTION: Traditional medium/high strenght, hard matrix antifouling formulated with copper salts for use on all types of vessels, racing yachts power boats espcially suitable for drying berths and withstand power washing. Suitable for fresh and salt water It can be applied on all types of boat bottoms but not on aluminium. The application of min. 2 coats is recommended. Complying to EEC regulations. Suggested for boat speed between 0-30 knots.

2.TECHNICAL CHARACTERISTICS

Chemical binder: Natural Resins – Chlorinated rubber
Appearence: Thick Liquid
Colour: Oxide Red, Black, Blue Avio and Green
Specific Weight Kg/Lt ± 0.05: Ox.Red/Black 1.76 – Blue 1,78 – Green 1,70.
Solids content% (Weight): 80±0.5
Solids content % (Volume):
Viscosity at 20°C (Ford Cup ø 8): 150-180"
Shelf Life +10+30°C: 12 months indoor in original sealed cans
Packaging size: Lt. 0,750 – Lt 2,5 – Lt 15 (X6)
Flash Point: Between +21 and +55°C
Transport: Flammable, ADR 3 – IMDG 3.3 . UN 1263
Product Code: 3E-3922/3E4240/3E4718/3E3757.

3.APPLICATION DATA

Application Method: Brush-Roller-Spray
Thinning %:
-Brush, Roller: Max.3-7% THINNER 400
-Spray: 10% THINNER 400
Drying times at 20°C:
-Dust dry:
-Touch dry: 3-4 hours (at 20°C)
-Recoat time (at 20°C): Min.18-24 hours
Launching Time: Min.24 hours – Max. 72 hours
Application Temperature: Between +10°C and +40°C
Relevant humidity: Lower than 80%
Recommended thickness: 50-60 dry microns per coat
Theoretical Coverage: 10-12 m2 per Litre

4.SURFACE PREPARATION AND APPLICATION

STEEL. Apply 1 coat of EPOZINC 2C on sandbalsted steel according to SA 2,5/3 and let dry for 12-24 hours. Apply then 2 coats of EPOFOND AM-9 allowing max.24 hours between coats (minimun 6-8 hours). Overcoat then with 2 coats of STANDARD antifouling allowing min.18-24 hours between coats.

BARE WOOD. Apply one coat of CROMOMINIO-AT and allow to dry for 8-12 hours. Apply 2 coats of SOLVER PRIMER allowing 24 hours between coats followed by 2 coats of STANDARD antifouling allowing min. 18-24 hours between coats.

PREVIOUSLY COATED SURFACES. If the old antifouling is still in sound conditions, compatible, and well sticked on the substrate, it is enough to apply 1-2 coats of SOLVER PRIMER followed by 2 coats of STANDARD antifouling allowing the required waiting time between coats. If the old antifouling is in poor condition of adhesion or not compatible, remove the old paint down to bare surface and follow the directions as per bare surface.

FIBREGLASS. Degrease and rinse with water the surface to be coated. Sand with fine abrasive paper and remove dust. Apply 1 coat of POLIFIBER PRIMER and after 24 hours sand with fine abrasive paper. Apply then 2 coats of STANDARD antifouling allowing min.18-24 hours between coats.

See the indicative coating systems information for Wood, Steel, Aluminium and Fibreglass boats available on request.

5.SAFETY PRECAUTIONS

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TOPKAPI GLOSS

POLYURETHANE ONE-COMPONENT GLOSS TOPCOAT

1.DESCRIPTION: One-component, polyurethane gloss non-yellowing topcoat of superior quality for a long lasting brilliant finish of boats. High coverage, weather resistance in marine environment, and pure colours make of this product the best choice for a high quality one-component finish of boats. Available in 22 colours for an excellent finish by brush or spray application.

2.TECHNICAL CHARACTERISTICS

Chemical binder: Alkyd-urethane resin
Appearence: Liquid
Colour: 22 colours / See colour relevant card
Specific Weight Kg/Lt ± 0.05: 1.215 (White) – 0.940 (Black)
-Other colours: 1.100 ± 0.2 depending on colour
Solids content% (Weight): 70±2
Solids content % (Volume):
Viscosity at 20°C (Ford Cup ø 8): 180-210"
Shelf Life +10+30°C: 18 months indoor in original sealed cans
Packaging size: Lt. 0,750 – Lt 2,5
Flash Point: Between +21 and +55°C
Transport: Flammable, ADR 3 – IMDG 3.3 - UN 1263
Product Code: 2Q....(0xides) 2R....(Bases)

3.APPLICATION DATA

Application Method: Brush-Roller-Spray
Thinning %:
-Brush, Roller: 10-20% THINNER 107 or F.THINNER 109
-Spray: 10-25% THINNER 900
Drying times at 20°C:
-Dust dry (at 20°C): 2-3 hours
-Touch dry: 3-4 hours
Recoat time (at 20°C): 18-24 hours
Application Temperature: Between +10°C and +40°C
Relevant humidity: Lower than 80%
Recommended thickness: 40-50 dry microns per coat
Theoretical Coverage: 11-13 m2 per Litre

4.SURFACE PREPARATION AND APPLICATION

BARE STEEL. The substrate should be clean, dry and well degreased. Remove trace of corrosion and apply 1 coat of primer (e.g. SINTOFAS, 7977 or CROMOMINIO-AT) and let dry. Overcoat then with 2 coats of TOPKAPI GLOSS allowing 18-24 hours between coats.

BARE WOOD. The surface should be clean, dry and well seasoned. If necessary apply one coat of POLIGLASS VARNISH diluted 50-70% or more, or LIGNUM IMPREGNANTE as alternative, without build up a film on the surface. After 24 hours apply 1 coat of SOTTOFONDO 7977 or SINTOFAST PRIMER. Let dry for 24 hours and overcoat with 2 coats of TOPKAPI GLOSS allowing 24 hours between coats.

PREVIOUSLY PAINTED SURFACES. Loose or powdery paints should be mechanically removed. Clean the surface well and follow application directions as per bare substrates. If the old paint is in good condition and it only needs a topcoat because it is dull or dirty but with the underneath coatings still well fixed to the substrate (with no cracks or bubbles), sandpaper and apply 2 coats of TOPKAPI GLOSS allowing 24 hours between coats.

Note. In the summer season or when temperatures are higher than 20°C, it is recommended for brush application the use of FLOWING THINNER 109.

See the indicative coating systems information for Wood, Steel, Aluminium and Fibreglass boats available on request.

5.SAFETY PRECAUTIONS

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THINNERS

THINNERS FOR ONE AND TWO-COMPONENT SKIPPER'S MARINE PAINTS

DESCRIPTION: Thinners included in the Skipper's marine range are specifically formulated and balanced for use with Skipper's marine paints. All Skipper's products must be diluted necessarily and exclusively with Skipper's Thinners recommended on the directions of use on each can or specified in the relevant product data sheets. The use of other thinners not specified in our technical information may affect the final result of our products. The Skipper's thinners are exclusively obtained with high quality solvent blends.

THINNERS FOR
● ONE-COMPONENT PAINTS

● THINNER 107 (Code 8B-0000)
Thinner for synthetic,alkyd, glycerophtalic and polyurethane one-component paints
Specific gravity Kg./Lt.: 0,800 ± 0.05
Packaging size: LT 25 – 5 – 1 – 0,500

● FLOWING THINNER 109 (Code 8E-3964)
Retardant thinner for synthetic and polyurethane one-component paints.
Specific gravity Kg./Lt.: 0,850 ± 0.05
Packaging size: LT 5 – 1

● THINNER 900 (Code 8M-0000)
Synthetic thinner for spray application of synthetic and polyurethane one-component products.
Specific gravity Kg./Lt.: 0,890 ± 0.05
Packaging size: LT 25 – 5 – 1

● THINNER 400 (Code 8S-B000)
Thinner for brush application of antifouling paints and chlorinated rubber based one-component products.
Specific gravity Kg./Lt.: 0,890 ± 0.05
Packaging size: LT 25 – 5 – 1 – 0,500

THINNERS FOR
●● TWO-COMPONENT PAINTS

●● THINNER 203 (Code 8E-0000)
Thinner for synthetic, alkyd, glycerophtalic, polyacrylic and polyurethane two-component based paints.
Specific gravity Kg./Lt.: 0,918 ± 0.05
Packaging size: LT 25 – 5 – 1 – 0,500

●● FLOWING THINNER 205 (Code 8O-0000)
Retardant thinner for polyurethane and polyacrylic two-component paints.
Specific gravity Kg./Lt.: 0,995 ± 0.05
Packaging size: LT 25 – 5 – 1 – 0,500

●● THINNER 765 (Code 8D-0000)
Thinner for two-component epoxy paints.
Specific gravity Kg./Lt.: 0,877 ± 0.05
Packaging size: LT 25 – 5 –1

●● THINNER 201 (Code 8E-4719)
Thinner for two-component polyurethane enamel and varnish: SPACE TOP and SPACE CLEAR UV.
Specific gravity Kg./Lt.: 0,850 ± 0.05
Packaging size: LT 1.

5.SAFETY PRECAUTIONS

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PAINTING SYSTEMS FOR STEEL

ONE COMPONENT SYSTEMS

BOTTOM		**TOPSIDES**	
	NARROW BOATS		**DECKS**
2 coats of **CROMOMINIO AT PRIMER** *	2 coats of **CROMOMINIO AT PRIMER** *	2 coats of **CROMOMINIO-AT PRIMERS** *	2 coats of **CROMOMINIO A-T PRIMER**
2-3 coats of **SOLVER PRIMER**	1 coat of **SOLVER PRIMER**	2 coats of **SOLVER PRIMER**	2 coats of **CLOROFOND-AT**
2-3 coats of **STANDARD ANTIFOULING**	2-3 coats of **CLOROFOND AT BLACK**	2 coats of **SINTOFAST PRIMER** OR **SOTTOFONDO NAUTICA**	OR ← **ENAMEL SYSTEM With ANTISKID**
		2 coats of **TOPKAPI ENAMEL** OR AM-LACK ENAMEL	
*** = If sandblasting take place use EPOZINC 1C zinc rich primer for a high anticorrosive barrier in a one component system (in place of CROMOMINIO)**			

TWO COMPONENT SYSTEM

BOTTOM		**TOPSIDE**
* 2 coats of **EPOFOND AM-9 SATIN EPOXY**	* 1 coat of **EPOFOND AM-9 SATIN EPOXY PRIMER**	* 2 coats of **EPOFOND AM-9 SATIN EPOXY PRIMER**
2 coats of **SOLVER PRIMER**	2 coats of **AMTAR 44 TAR EPOXY**	**EPOXY LIGHT FILLER** OR **PLAMUR FINISHER EPOXY FILLER**
2-3 coats of **STANDARD ANTIFOULING**	(antifouling optional)	1 coat of **EPOFOND AM-9 SATIN EPOXY**
		2 coats of **POLIFOND UNDERCOAT**
		2 coats of **ACRIGLASS ENAMEL** or **SPACE TOP ENAMEL** or WHITEXT BUCCIATO OR **TOPKAPI ENAMEL** or **AM-LACK ENAMEL** (1-pack)
* = **If sandblasting takes place use EPOZINC 2C zinc rich primer for high anticorrosive barrier in two component systems before applying the EPOFOND**		

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USEFUL PAINTING TIPS

The best way to guarantee a professional finish and take full advantage of all the products featured is proportional to the time and care dedicated to the preparation of the surface to be coated.

A careful and scrupulous surface preparation of the substrate to be coated followed by the application of skipper's products will enable you to achieve the best result for your boat, both from an aesthetic and practical point of view, as well as in terms of a long lasting finish. At the risk of being repetitive we would remind you of the basic procedures essential for a good result

Apply in a dust free environment to avoid a pitted or dulled finish. Do not apply in the bright sunshine because all paints, especially topcoats, could wrinkle, bubble or flow poorly due to accelerated solvent evaporation causing the top layer to cure quickly while leaving the undercoat soft.

Do not paint when raining or when the temperature is lower than 5°C, or when the relative humidity is higher than 80% as it may slow the drying time causing sagging problems or flatten the gloss due to condensation caused by high humidity.

In particular, the anticorrosive paints should not be applied when raining or misty because they would suffer a substantial loss of anticorrosion power. Two component paints, epoxy or polyurethane based, need temperature above 10°C to provide optimum performance.

The use of our thinners and the specific thinning ratio should be in accordance with our instructions. Do not add anything else which would affect the characteristics of the paint or thinners of other brands. Always allow the recommended recoat time between coats relating to prevailing temperature.

Stir thoroughly before application to remove any pigmnent sedimentation and provide an even mixture (especially for anticorrosive paints). Cans must be kept tightly closed when not in use. All equipment should be cleaned with suitable thinner.

Allow 15 minutes waiting period after mixing two-component products (A+B) before starting application and use the mixture within the specified Pot Life (after which the product's composition is altered and not suitable for further use). Clean the equipment immediately after use with strong solvents (e.g. nitro-based thinner).

All surfaces to be coated should be thoroughly prepared, cleaned and degreased. A clean surface is a necessary requirement in order to obtain the desired adhesion, protection and durability. Sandpapering between coats is recommended to provide good adhesion between the different coats of paint and for the entire coating system. *(Last updated on: 15/10/2002 - Rev.03)*