Skipper's Line Marine Coatings

EPOFOND AM-9 H.B. / OSMO NO'

HIGH BUILD, EPOXY PRIMER WITH ANTI-OSMOSIS PROPERTIES

1.DESCRIPTION: High-build epoxy satin coating for all types of surfaces. The advantage to build up a thickness of 100-150 dry microns per coat allows sensible reduction of labour costs. Overcoatable with chlorinated rubber, epoxy or polyurethane coatings for high quality long lasting anticorrosive coating systems. Excellent as anti-osmosis pre-treatment on fibreglass boats. Provides outstanding chemical resistance in the marine environment, both in atmosphere or immersion conditions.

2.TECHNICAL CHARACTERISTICS

Chemical binder: Epoxy resin (A) Ammine compound (B)
Appearence: Thick Liquid
Colour: Light Grey (A) Colourless (B)
Specific Weight Kg/Lt: 1.435 (A) 0.970 (B) ± 0.05
Solids content% (Weight): 90 ± 0.02
Solids content % (Volume):
Viscosity at 20°C (Ford Cup ø 4): Thixotropic
Shelf Life (+10+30°C): 12 months indoor, in original sealed cans
Packaging size A+B: Lt 3 – Kg 27
Flash Point: Between –18 and +21°C
Transport A+B: Highly Flammable ADR 3 – IMDG 3.2 – UN 1263
Product Code: 5G-3972 (A) 8ZAM90 (B)

3.APPLICATION DATA

Mixing ratio A+B %: 9 parts (A) with 1 (B) by volume or 100:8 by wt.
Pot life A+B %: Use mixture within 6-8 hours (at 20°C)
Application Method: Brush, Roller, Spray
Thinning %:
-Brush, Roller: 10-15% THINNER 765
-Spray: 15-20% THINNER 765
Drying times at 20°C:
-Dust dry: 1-2 hours (at 20°C)
-Touch dry: 2-3 hours (at 20°C)
Recoat time (at 20°C): 12-24 hours (at 20°C)
Application Temperature: Between +10°C and +40°C
Relevant humidity: Lower than 80%
Recommended thickness: 150 dry microns per coat
Theoretical Coverage: 4-5 m2 per Litre or 3,2 m2/Kg

4.SURFACE PREPARATION AND APPLICATION

STEEL. Sandblasted according to SA 2,5 is recommended. If sandblasting is not possible, the substrate should be cleaned perfectly, degreased, free from traces of corrosion and mechanically sanded. In case of pre-existing epoxy or polyurethane undercoats in sound condition overcoat with 1 coat of EPOFOND AM-9 HB followed by 1-2 coats of POLIFOND Primer, allowing the required waiting time between coats. Overcoat then with the desired topcoat.

PREVIOUSLY PAINTED GALVANIZED STEEL. Remove any trace of corrosion by sanding. The surface should be clean, dry and well degreased. Apply 1 coat of EPOFOND AM-9 H.B. as suggested

FIBREGLASS. The surface should be dry, degreased with suitable detergent material, rinsed and slightly sanded with fine abrasive paper.
Apply 1 coat of EPOFOND AM-9 H.B. as suggested

CEMENT. The surface should be clean, dry, and well seasoned free from loosing particles. Apply 1 coat of EPOFOND AM-9 H.B. as suggested

NEW FIBREGLASS / ANTI-OSMOSIS PREVENTION. The application of OSMO-NO primer onto the a fibreglass boat surface allows to prevent the problem of osmosis effectively. In order to obtain the best protection is recommended that the gelcoat is well degreased and sanded with medium grain abrasive paper. After the surface preparation has been completed, apply 2-3 coats of OSMO-NO up to a thickness of 100-150 dry microns per coat. (In the case of new boats it is however recommended that a period of approx. 1 month be waited before coating application). OSMO-NO can also be applied as a primer or keying undercoat in boat bottom coating systems, requiring no sandpapering procedure. When overcoated within 30 days by two-component products provides an outstanding anchor pattern. If overcoated by one-component products, including antifouling paints, the indicative recoat time is 6-8 hours for temperatures higher than 20°C or 12-24 hours if the temperature is between 10°C and 20°C.

See the indicative coating systems information for Wood, Steel, Aluminium and Fibreglass boats available on request.

5.SAFETY PRECAUTIONS

Before starting the application please read carefully all the safety precautions stated on the label of each can. A Safety Data Sheet of the product is also available on request. For further information please contact our Technical Department (Telephone++44 1634 815522 Fax++44 1634 815533 email: info@skipperspaints.co.uk

6.NOTE

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Skipper's Line Marine Coatings

EPOFOND AM-9

TWO-COMPONENT EPOXY COATING

1.DESCRIPTION: Satin epoxy paint for steel, aluminium, light alloys, fibreglass, cement and wood surfaces. Recommended as a primer or undercoat in the marine industry but also widely applied on floors, tanks and industrial plants containing or in contact with oils,naphta,kerosene and soda solutions as well as for the internal coating of potable water, performing a non toxic resistant film. Used as a primer can be overcoated with chlorinated, acrilyc or polyurethane coatings, providing strong adhesion base and long effective anticorrosive barrier. Certified by the Italian Health Authority for contact with drinking water.

2.TECHNICAL CHARACTERISTICS

Chemical binder: Epoxy (A) Ammine additive (B)
Appearence: Liquid
Colour: White, Red, Grey (A) Colourless (B)
Specific Weight Kg/Lt: 1.400 (A) 0.970 (B) ± 0.05
Solids content% (Weight): 62±2
Solids content % (Volume):
Viscosity at 20°C (Ford Cup ø 4): 120-150"
Shelf Life+10+30°C: 12 months indoor, in original sealed cans
Packaging size A+B: Lt 3 – Lt 0,750 - Kg 27 -
Flash Point: Between -18 and +21°C
Transport A+B: Highly Flammable ADR 3 – IMDG 3.2 – UN 1263
Product Code: 5G/Grey, 5GA/Red 5GB/White (A) 8ZAM9 (B)

3.APPLICATION DATA

Mixing ratio A+B %: 9 parts (A) with 1 (B) by volume (100:8 by wt.)
Pot life A+B %: Use mixture within 6-8 hours (at 20°C)
Application Method: Brush-Roller-Spray
Thinning %:
-Brush, Roller: 10-15% THINNER 765
-Spray: 15-25% THINNER 765
Drying times at 20°C:
-Dust dry:
-Touch dry: 2 hours (at 20°C)
Recoat time (at 20°C): 12-24 hours (at 20°C)
Application Temperature: Between +10°C and +40°C
Relevant humidity: Lower than 80%
Recommended thickness: 50 dry microns per coat
Theoretical Coverage: 8-9 m2 per Litre or 5-6 m2/Kg per coat

4.SURFACE PREPARATION AND APPLICATION

STEEL. Sandblasted according to SA 2,5 is recommended. If sandblasting is not possible, the substrate should be cleaned perfectly, degreased, free from traces of corrosion and mechanically sanded. In case of pre-existing epoxy or polyurethane undercoats in sound condition overcoat with 1 coat of EPOFOND AM-9 followed by 1-2 coats of POLIFOND Primer allowing the required waiting time between coats. Overcoat then with the desired topcoat.

NEW GALVANIZED STEEL. The surface should be clean, dry and well degreased. Apply 1 coat of EPOFOND AM-9 as suggested.

PREVIOUSLY PAINTED GALVANIZED STEEL. Remove any trace of corrosion by sanding. The surface should be clean, dry and well degreased. Apply 1 coat of EPOFOND AM-9 as suggested

FIBREGLASS. The surface should be dry, degreased with suitable detergent material, rinsed and slightly sanded with fine abrasive paper.
Apply 1 coat of EPOFOND AM-9 as suggested

CEMENT. The surface should be clean, dry, and well seasoned free from loosing particles. Apply 1 coat of EPOFOND AM-9 as suggested

See the indicative coating systems information for Wood, Steel, Aluminium and Fibreglass boats available on request.

5.SAFETY PRECAUTIONS

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Skipper's Line Marine Coatings

POLIFOND

TWO-COMPONENT WHITE POLYURETHANE UNDERCOAT

1.DESCRIPTION:Two-component polyurethane undercoat for boats and car body coating with excellent coverage and good filling power. Used as an intercoat on wood, steel or fibreglass surfaces or as a pre-treatment primer before overcoating with two-component enamels (e.g. Acriglass, Space Top or Whitext).

2.TECHNICAL CHARACTERISTICS

Chemical binder: Polyester (A) Isocyanates (B)
Appearance: Liquid
Colour: White (A) Colourless (B)
Specific Weight Kg/Lt: 1.510 (A) 1.000 (B) ± 0.05
Solids content% (Weight): 69±1
Solids content % (Volume):
Viscosity at 20°C (Ford Cup ø 4): 120-150"
Shelf Life: +10+30°C:12 months indoor, in original sealed cans
Packaging size A+B: Lt 1 – Lt 3,500
Flash Point: Between -18 and +21°C
Transport A+B: Highly Flammable ADR 3 – IMDG 3.2 - UN 1263
Product Code: 5S-0000 (A) 8Z-PLFO (B)

3.APPLICATION DATA

Mixing ratio A+B %: 5 parts (A) with 2 parts (B) by volume
Pot life A+B %: Use mixture within 6-8 hours (at 20°C)
Application Method: Brush-Roller-Spray
Thinning %:
-Brush, Roller: 15-30% R.THINNER 205
-Spray: 25-35% THINNER 203
Drying times at 20°C:
-Dust dry:
-Touch dry: 3-4 hours (at 20°C)
Recoat time (at 20°C): 12-24 hours (at 20°C)
Application Temperature: Between +10°C and +40°C
Relevant humidity: Lower than 80%
Recommended thickness: 35-40 dry microns per coat
Theoretical Coverage: 14-15 m2 per Litre

4.SURFACE PREPARATION AND APPLICATION

NEW BARE STEEL. Sandblasting according to SA 2,5 or, if not possible, adequate mechanical cleaning should be carried out onto bare steel surfaces. Apply 1 coat of epoxy primer (e.g. EPOZINC 2C or EPOFONDO M-9) and let dry as suggested. Apply 1-2 coats of POLIFOND and overcoat with the recommended topcoat allowing the required waiting period between coats.

PREVIOUSLY COATED STEEL. If the previous coat was polyurethane or epoxy based, sandpaper and apply 1-2 coats of POLIFOND and overcoat with the required finish. In case of doubt on the nature of the old paint, sandpaper and carry our a patch test in order to ensure that the surface would not be softened or lift off when POLIFOND is being applied. If this would happen remove all the old paint down to bare steel and follow the directions as per NEW BARE STEEL.

NEW WOOD. Apply one coat of POLIGLASS varnish thinned up to 50-100% with THINNER 203 or as alternative one coat of CROMOMINIO-AT diluted 30-40% with THINNER 400. Let dry for 8-12 hours and after sanding apply 1-2 coats of POLIFOND followed with the recommended topcoat allowing the required waiting period between coats.

PREVIOUSLY COATED WOOD. If the old paint was epoxy or polyurethane based and in sound condition, sandpaper and apply 1-2 coats of POLIFOND and overcoat with the desired topcoat allowing the required waiting period between coats. On the other hand, if unknown or in poor condition, it is advisable to remove it down to bare wood and proceed as recommended for NEW WOOD.

See the indicative coating systems information for Wood, Steel, Aluminium and Fibreglass boats available on request.

5.SAFETY PRECAUTIONS

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Skipper's Line Marine Coatings

PLAMUR FINISHER

TWO COMPONENT EPOXY FILLER FOR SURFACE LEVELLING

1.DESCRIPTION: Two-component epoxy filler for high thickness levelling on small and large surfaces of boats. Used in two-component coating systems.

2.TECHNICAL CHARACTERISTICS

Chemical binder: Epoxy modified (A) Ammine compound (B)
Appearance: Pasty
Colour: Cream (A) White (B)
Specific Weight Kg/Lt: 1.300 (A) =1,550 (B) ± 0.05
Solids content% (Weight): 100±1
Solids content % (Volume):
Viscosity at 20°C (Ford Cup ø 8): Thixotropic
Shelf Life +10+30°C: 12 months indoor in original sealed cans
Packaging size A+B: Lt. 5 – Lt 1
Flash Point: Not classified as Flammable
Transport: Non classified as ADR
Product Code: 7F4076 (A) 8Z4707 (B)

3.APPLICATION DATA

-Mixing ratio A+B: 1 part (A) with 1 part (B) by volume
-Pot life A+B: Use the mixture within 1 hour (at 20°C)
Application Method: By spatula
Thinning %: Ready for use
Drying times at 20°C:
-Dust dry:
-Touch dry: 6-8 hours (at 20°C)
-Sandpapering: 18-24 hours (at 20°C)
Recoat time (at 20°C): min.24 hours (at 20°C)
Application Temperature: Between +10°C and +40°C
Relevant humidity: Lower than 80%
Recommended thickness: up to 500 dry microns per coat
Theoretical Coverage: 2 m2 per Litre

4.SURFACE PREPARATION AND APPLICATION

STEEL. Sandblasting according to SA 2,5. Apply a first coat of EPOFOND AM-9. After 12 hours sandpaper and apply EPOXY LIGHT FILLER and let dry for 24-48 hours. Apply PLAMUR FINISHER where requested, to obtain a smoother surface. Sandpaper and follow up with the recommended coating system.

ALLUMINIUM-FIBREGLASS-CEMENT-AND LIGHT ALLOYS. Remove mechanically any oxidized layer from the substrate. Remove dust and degrease with THINNER 765. Apply one coat of EPOFOND AM-9 primer. After 12 hours sandpaper and apply EPOXY LIGHT FILLER and let dry for 24-48 hours. Apply PLAMUR FINISHER where requested, to obtain a smoother surface. Sandpaper and follow up with the recommended coating system.

See the indicative coating systems information for Wood, Steel, Aluminium and Fibreglass boats available on request.

5.SAFETY PRECAUTIONS

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Skipper's Line Marine Coatings

ACRIGLASS ENAMEL

TWO-COMPONENT POLYACRYLIC GLOSS TOPCOAT

1.DESCRIPTION: Two-component polyacrilic enamel, absolutely non-yellowing, performing gloss retention properties and colour stability. Recommended for professional painting finìsh of yachts and boats. Combined with an epoxy primer (EPOFOND AM-9) provides a long lasting finish highly resistant to marine environment. Also recommended for vehicles, metal structures and external tank coating. Available in 14 colours as per colour card.

2.TECHNICAL CHARACTERISTICS

Chemical binder: Acrylic-Polyester (A) Aliphatic-Isocyanate (B)
Appearance: Liquid
Colour: Available in 14 colours
Specific Weight Kg/Lt: White: 1.480 ± 0.05 (A) 1.095 (B) ± 0.05
-Other colours: 1.250 ± 0.3 (A) depending on colour
Solids content% (Weight): 65±1
Solids content % (Volume):
Viscosity at 20°C (Ford Cup ø 4) A+B: 120-180"
Shelf Life+10+30°C: 12 months indoor, in original sealed cans
Packaging size A+B: Lt 0,750 – Lt 3 (only white)
Flash Point: Between -18 and +21°C
Transport A+B: Highly Flammable ADR 3 – IMO 3.2 - UN 1263
Product Code: 2W-.... (A) 8Z-ACRI (B)

3.APPLICATION DATA

Mixing ratio A+B %: 3 parts (A) with 1 part (B) by volume
Pot life A+B %: Use mixture within 6-8 hours (at 20°C)
Application Method: Brush-Roller-Spray
Thinning %:
-Brush, Roller: 15-25% THINNER 205
-Spray: 20-35% THINNER 203 Air spray/Airless spray : nozzle 1.2 ø at 3-3.5 atm - thinner 201 in summer
Drying times at 20°C:
-Dust dry: 1-2 hours (at 20°C)
Recoat time (at 20°C): 24 hours (at 20°C)
Application Temperature: Between +10°C and +40°C
Relevant humidity: Lower than 80%
Recommended thickness: 40 dry microns per coat
Theoretical Coverage: 10 m2 per Litre

4.SURFACE PREPARATION AND APPLICATION

BARE STEEL. Onto sandblasted steel according to SA 2,5 – apply two coats of EPOZINC 2C. If sandblasting would not be possible degrease the surface and remove any trace of corrosion providing a suitable anchor pattern. Apply 2 coats of EPOFOND AM-9 primer and let dry. Fill up if necessary with PLAMUR FINISHER. Apply then one coat of POLIFOND primer and let dry for 24 hours. Overcoat with 2 coats of ACRIGLASS ENAMEL allowing 24 hours between coats

FIBREGLASS. The surface to be coated should be degreased with suitable detergent material, rinsed and slightly sanded with fine abrasive paper. Remove dust and clean the surface. If the surface is slightly powdering it is necessary to apply one coat of POLIFIBER PRIMER. Fill up if necessary with PLAMUR FINISHER. Overcoat with 2 coats of ACRIGLASS ENAMEL allowing 24 hours between coats

BARE WOOD. The surface should be clean, dry and well seasoned. Apply a sealing coat of POLIGLASS VARNISH diluted 50-75% or more with THINNER 203. After 24 hours sandpaper and apply 2 coats of ACRIGLASS ENAMEL allowing 24 hours between coats.

PREVIOUSLY PAINTED WOOD. Proceed with a patch test on a small area of the coated surface to verify if the old paint is compatible and to make sure that the old coating is still in sound condition. If the old coating is in good conditions and of polyurethane nature, apply then one coat of POLIFOND and let dry for 12-24 hours. Sandpaper and overcoat with 2 coats of ACRIGLASS ENAMEL in the desired shade. In the case of loose or powdery paint it is recommended that the old paint should be removed completely down to bare wood and that application directions as described above for bare wood be followed.

See the indicative coating systems information for Wood, Steel, Aluminium and Fibreglass boats available on request.

5.SAFETY PRECAUTIONS

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Skipper's Line Marine Coatings

SOLVER PRIMER

CHLORINATED-RUBBER BASED INTERMEDIATE UNDERCOAT

1.DESCRIPTION: Primer and intermediate undercoat based on chlorinated rubber, formulated with aluminium and rust inhibitor pigments. Applied as a keying coating between old and new antifouling or in anticorrosive coating systems. Provides outstanding resistance in marine and industrial environment. Recommended on metal structures exposed in marine environment.

2.TECHNICAL CHARACTERISTICS

Chemical binder: Chlorinated-rubber-Alkyd
Appearance: Thick liquid
Colour: Clear yellow
Specific Weight Kg/Lt: 1260 ± 0.05
Solids content% (Weight): 62±1
Solids content % (Volume):
Viscosity at 20°C (Ford Cup ø 8): Thixotropic
Shelf Life +10+30°C: 12 months indoor, in original sealed cans
Packaging size: Lt. 0,750 – Lt 2,5 – Lt 18 (min.6 drums)
Flash Point: Between +21 and +55°C
Transport: Flammable ADR 3 – IMDG 3.3 - UN 1263
Product Code: 2U-3900

3.APPLICATION DATA

Application Method: Brush-Roller-Spray
Thinning %:
-Brush, Roller: 10-25% THINNER 400
-Spray: 15-30% THINNER 400
Drying times at 20°C:
-Dust dry:
-Touch dry: 2-3 hours (at 20°C)
Recoat time (at 20°C): min.6 hours (at 20°C)
Application Temperature: Between +10°C and +40°C
Relevant humidity: Lower than 80%
Recommended thickness: 60-70 dry microns per coat
Theoretical Coverage: 4-6 m2 per Litre

4.SURFACE PREPARATION AND APPLICATION

STEEL. Apply 1 coat of EPOZINC 1C on sandblasted steel SA 2,5 and let dry for 12-24 hours. In case sandblasting would not be possible it is then recommended to bring back the surface to bare steel by mechanical means. Clean the surface and apply 1 coat of chlorinated rubber based anticorrosive paint (e.g. CLOROFOND-AT) and let dry for 24 hours.

-BOTTOM: Apply 2-3 coats of SOLVER PRIMER allowing 24 hours between coats and overcoat with 2-3 coats of antifouling paint.

-TOPSIDES: Apply 2 coats of SOLVER PRIMER allowing 24 hours between coats and overcoat with 2-3 coats of recommended topcoat.

See the indicative coating systems information for Wood, Steel, Aluminium and Fibreglass boats available on request.

5.SAFETY PRECAUTIONS

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THINNERS

THINNERS FOR ONE AND TWO-COMPONENT SKIPPER'S MARINE PAINTS

DESCRIPTION: Thinners included in the Skipper's marine range are specifically formulated and balanced for use with Skipper's marine paints. All Skipper's products must be diluted necessarily and exclusively with Skipper's Thinners recommended on the directions of use on each can or specified in the relevant product data sheets. The use of other thinners not specified in our technical information may affect the final result of our products. The Skipper's thinners are exclusively obtained with high quality solvent blends.

THINNERS FOR ● ONE-COMPONENT PAINTS

● THINNER 107 (Code 8B-0000)
Thinner for synthetic,alkyd, glycerophtalic and polyurethane one-component paints
Specific gravity Kg./Lt.: 0,800 ± 0.05
Packaging size: LT 25 – 5 – 1 – 0,500

● FLOWING THINNER 109 (Code 8E-3964)
Retardant thinner for synthetic and polyurethane one-component paints.
Specific gravity Kg./Lt.: 0,850 ± 0.05
Packaging size: LT 5 – 1

● THINNER 900 (Code 8M-0000)
Synthetic thinner for spray application of synthetic and polyurethane one-component products.
Specific gravity Kg./Lt.: 0,890 ± 0.05
Packaging size: LT 25 – 5 – 1

● THINNER 400 (Code 8S-B000)
Thinner for brush application of antifouling paints and chlorinated rubber based one-component products.
Specific gravity Kg./Lt.: 0,890 ± 0.05
Packaging size: LT 25 – 5 – 1 – 0,500

THINNERS FOR ●● TWO-COMPONENT PAINTS

●● THINNER 203 (Code 8E-0000)
Thinner for synthetic, alkyd, glycerophtalic, polyacrylic and polyurethane two-component based paints.
Specific gravity Kg./Lt.: 0,918 ± 0.05
Packaging size: LT 25 – 5 – 1 – 0,500

●● FLOWING THINNER 205 (Code 8O-0000)
Retardant thinner for polyurethane and polyacrylic two-component paints.
Specific gravity Kg./Lt.: 0,995 ± 0.05
Packaging size: LT 25 – 5 – 1 – 0,500

●● THINNER 765 (Code 8D-0000)
Thinner for two-component epoxy paints.
Specific gravity Kg./Lt.: 0,877 ± 0.05
Packaging size: LT 25 – 5 –1

●● THINNER 201 (Code 8E-4719)
Thinner for two-component polyurethane enamel and varnish: SPACE TOP and SPACE CLEAR UV.
Specific gravity Kg./Lt.: 0,850 ± 0.05
Packaging size: LT 1.

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