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Technical Data Sheet

PRODUCT NAME: ZINC PHOSPHATE METAL PRIMER

CODE NUMBER: PF 25773-R2

PRODUCT DESCRIPTION: Brushing and spraying primer for use on ferrous or non-ferrous surfaces to inhibit corrosion.

PERFORMANCE/USE: Primer containing zinc phosphate anti-corrosive pigments to give corrosion protection to clean ferrous and non-ferrous metals. Formulated as part of the total Rylard system, the primer is ideal as the base for subsequent finishing with Rylard undercoat and Rylard Plus Enamel.

SURFACE PREPARATION: Ensure all surfaces are clean and free from dirt. Remove all rust & oxidation layers by means of mechanical abrasion or chemical treatment. Thoroughly degrease surface immediately prior to primer application.
On non-ferrous metals it is recommended that an etching primer be applied to the clean bare metal first.
Refer to our painting hints booklet before starting work.

APPLICATION: Apply by brush, roller or spray. use as supplied; thin as required with Ry-thin thinners; recommended addition 5-10% dependent upon spray equipment.
Minimum application temperature: 10°C

DRYING/OVERCOATING:

Touch/dust dry(15°C)	30 minutes -1 hour
Hard dry/Overcoating(15°C)	16-24 hours

PHYSICAL PROPERTIES:

Supply Viscosity:	2500CPS
Supply SG:	1.320
Colour:	Light grey
Theoretical Coverage:	10-12 square metres per litre per coat
VOC Content:	430 grammes per litre
Flash Point / Class / UN No	≥32°C & ≤55°C / III / UN 1263
Pack Size	750ml and 2.5 litre containers
Shelf Life	24 months unopened, stored at UK ambient temperatures.
Health & safety:	Refer to Product Safety Data Sheet before use.

This information is given in good faith for the guidance of users, but is without warranty or liability. Any queries should be referred to our technical department,

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