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# Technical Data Sheet

**PRODUCT NAME:** PRIMER-FILLER GREY

**CODE NUMBER:** 32010

**PRODUCT DESCRIPTION:** Brushing and spraying primer-filler for use on pitted or uneven metal surfaces to give an even surface for fine finishing.

**PERFORMANCE/USE:** Primer-filler containing zinc phosphate anti-corrosive pigments to give additional corrosion protection. Formulated as part of the total Rylard system, the primer is ideal as the base for subsequent finishing with Rylard undercoat and Rylard Plus Enamel.

**SURFACE PREPARATION:** Ensure all surfaces are clean and free from dirt. Apply over zinc phosphate primer. Refer to our painting hints booklet before starting work.

**APPLICATION:** Apply by brush, roller or spray. Use as supplied; thin as required with Ry-thin thinners; recommended addition 5-10% dependent upon spray equipment.  
Minimum application temperature: 10°C  
Lightly sand dried surface with 280/320 wet & dry paper before applying subsequent coats of Rylard undercoat and Plus Enamels

**DRYING/OVERCOATING:**

Touch/dust dry(15°C)	30 minutes -1 hour
Hard dry/Overcoating(15°C)	16-24 hours

**PHYSICAL PROPERTIES:**

Supply Viscosity	2500CPS
Supply SG	1.320
Theoretical Coverage:	10-12 square metres per litre per coat
VOC Content:	430 grammes per litre
Flash Point / Class / UN No	≥32°C & ≤55°C / III / UN 1263
Pack Size	750ml and 2.5 litre containers
Shelf Life	24 months unopened, stored at UK ambient temperatures.
Health & safety:	Refer to Product Safety Data Sheet before use.

*This information is given in good faith for the guidance of users, but is without warranty or liability. Any queries should be referred to our technical department,*

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