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# Technical Data Sheet

**PRODUCT NAME:** **UNDERCOAT FOR PLUS ENAMEL**

**PRODUCT DESCRIPTION:** Traditional high quality long oil alkyd undercoat formulated to work as undercoat for Rylard Plus Enamel.

**PERFORMANCE/USE:** Suitable for use as the undercoat for Rylard plus enamels on topsides and interior work on all types of leisure marine craft, including narrow boats, river cruisers and yachts. Rylard undercoat dries dust free in 34 hours and will be hard dry for subsequent painting overnight.

**SURFACE PREPARATION:** Always apply over fully prepared surfaces; on wood apply over Rylard wood primer; on metals apply over Rylard zinc phosphate primer; on fibreglass apply over Rylard fibreglass primer. Refer to our painting hints booklet before starting work.

**APPLICATION:** Apply by brush; roller; paint pad or spray. Use as supplied; thin if required with Ry-thin thinner; recommended addition 5-10% dependent upon spray equipment. Minimum application temperature: 10°C

**DRYING/OVERCOATING:**

Touch/Dust Dry(15°C)	4 hours
Hard dry/Overcoating(15°C)	16-24 hours
Launch time(15°C)	48 hours

**COLOURS/CODES:**

White	07963
Cream	00035
Red	00041
Grey	00047
Mid Blue	00053

**PHYSICAL PROPERTIES:**

Supply Viscosity	90-95 seconds/ISO 6 cup/23°C
Supply SG:	1.100-1.270
Theoretical Coverage:	12-15 square metres per litre
VOC Content:	typical 420 grammes per litre
Flash Point / Class / UN No	≥32°C & ≤55°C / III / UN 1263
Pack Size	750ml & 2.5 litre containers
Shelf Life	2 years unopened, stored at UK ambient temperatures.
Health & safety:	Refer to Product Safety Data Sheet before use.

*This information is given in good faith for the guidance of users, but is without warranty or liability. Any queries should be referred to our technical department.*

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**Your Local stockist**