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# Technical Data Sheet

**PRODUCT NAME:** **RED OXIDE/ZINC PHOSPHATE HOLDING COAT**

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**CODE NUMBER:** 32011

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**PRODUCT DESCRIPTION:** Brushing and spraying holding coat for use over Rylard zinc phosphate primer to increase corrosion protection and provide interim protection of newly built hulls during storage before final painting and fitting out.

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**PERFORMANCE/USE:** Semi-Gloss holding coat containing zinc phosphate anti-corrosive pigments to give additional corrosion protection over Rylard zinc phosphate primer. Semi-Gloss finish aids rain and dirt shed, improving temporary protection features..  
Before further decoration it is recommended that weathered holding coat be thoroughly washed and lightly sanded with 280/320 grit wet & dry paper. Any areas showing signs of surface corrosion should be abraded and re-primed with 25773-R2 zinc phosphate primer.

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**SURFACE PREPARATION:** Ensure all surfaces are clean and free from dirt. Apply over 2 coats of Rylard zinc phosphate primer which has been allowed to dry for a minimum of 16 hours.  
Refer to our painting hints booklet before starting work.

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**APPLICATION:** Apply by brush, roller or spray. use as supplied; thin as required with Ry-thin thinners; recommended addition 5-10% dependent upon spray equipment.  
Minimum application temperature: 10°C

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**DRYING/OVERCOATING:**

Touch/dust dry(15°C)	30 minutes-1 hour
Hard dry/Overcoating(15°C)	16-24 hours

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**PHYSICAL PROPERTIES:**

Supply Viscosity	150-160 seconds/ISO 6 cup/23°C
Supply SG	1.14
Colour	Red Oxide
Theoretical Coverage:	12-14 square metres per litre per coat
VOC Content:	480 grammes per litre
Flash Point / Class / UN No	≥32°C & ≤55°C / III / UN 1263
Pack Size	750ml and 2.5 litre containers
Shelf Life	24 months unopened, stored at UK ambient temperatures.
Health & safety:	Refer to Product Safety Data Sheet before use.

*This information is given in good faith for the guidance of users, but is without warranty or liability. Any queries should be referred to our technical department,*

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