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# Technical Data Sheet

**PRODUCT NAME:** PLUS ENAMEL GLOSS FINISHES

**PRODUCT DESCRIPTION:** Traditional high quality long oil alkyd enamel formulated to give excellent gloss, flow and weather resistance. Will give heat resistance up to 150°C.

**PERFORMANCE/USE:** Suitable for use as the finishing coat on topsides and interior work on all types of leisure marine craft, including narrowboats, river cruisers and yachts. Rylard Plus Enamel dries dust free in 3-4 hours and will be hard dry overnight. Excellent heat resistance makes Rylard Plus Enamel ideal for use as an engine paint.



**SURFACE PREPARATION:** Always apply over fully prepared surfaces, the final undercoat being flatted with 320/360 wet & dry paper. Refer to our painting hints booklet before starting work.

**APPLICATION:** Apply by brush; roller; paint pad or spray. Use as supplied; thin if required with Ry-thin thinner; recommended addition 5-10% depending upon spray equipment. Minimum application temperature: 10°C

**DRYING/OVERCOATING:**  
Touch/Dust Dry(15°C) 4 hours  
Hard dry/Overcoating(15°C) 16-24 hours

<b>COLOURS/CODES:</b>	<b>Group 1 Colours</b>		
	00002 Magnolia	00008 Pirate Red	00013 Silver Fox
	00014 Light Battleship Grey	00015 Dark Battleship Grey	00018 Montego
	00019 Anchusa	00020 Smalt	00021 Nile Blue
	00022 Navy Blue	00027 Eau-de-Nil	00029 Dolphin
	00032 British Racing Green	00100 White	00101 Black
	00108 Union Canal Green	00010 Crimson	00030 Yacht Green
	00103 Maroon	00105 Oxford Blue	
	<b>Group 2 Colours</b>		
	00005 Jasmine	00006 Golden Yellow	00009 Signal Red
	00104 Meadow Green	00106 Post Service Red	00110 Mercedes Red

**PHYSICAL PROPERTIES:**

Supply Viscosity	80seconds/ISO 6 cup/23°C
Supply SG:	0.925-1.175
Theoretical Coverage:	12-15 square metres per litre
VOC Content:	typical 420 grammes per litre
Flash Point / Class / UN No	≥32°C & ≤55°C / III / UN 1263
Pack Size	750ml & 2.5 litre containers
Shelf Life	2 years unopened, stored at UK ambient temperatures.
Health & safety:	Refer to Product Safety Data Sheet before use.

***This information is given in good faith for the guidance of users, but is without warranty or liability. Any queries should be referred to our technical department.***

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**Your Local stockist**