

# Handy Specifications

## ONE-PART CONVENTIONAL PAINT SYSTEMS

This preparation scheme provides a good level of protection

STAGE	PRODUCT	GRP	ALUMINIUM	WOOD	STEEL	WORK TIME*	OVERCOATING TIME**
CLEAN	Yacht Line Super Cleaner	YES	YES	Ø	Ø	45	
ABRADE		180-220 grade	Ø	80-180 then 280 grade	Mechanically	1-2	
PRESERVE	Inertox*	Ø	Ø	2-4	Ø	1-2	1
SURFACE PRIMER	Ech Primer	Ø	1	Ø	Ø	30	See product label
PRE PRIMER	Yacht primer / Metallic Pink primer	Ø	Ø	Thinned 10-15%	Ø	Ø	12
PRIMER	Yacht primer / Metallic Pink primer	Ø	1	1	1	2	12
FILLER	Waterline Epoxy Filler (resin only)	YES	YES	YES*	YES	2-4	See product label
PRIMER	Yacht Primer	Ø	3	3	3	1	12
UNDERCOAT	Pre-Kote Undercoat	1-2	1-2	1-2	1-2	1	16
TOPCOAT	Toplac*	1-2	2-3	1-2	2-3	1-2	2
<b>TOTAL PROJECT TIME:</b>						<b>3 WEEKENDS</b>	<b>8</b>
<b>TOTAL PROJECT TIME:</b>						<b>2 WEEKENDS</b>	<b>12</b>

- \* Average time to apply one coat to average sized boat of 6m/20 feet.
- \*\* Minimum work time between coats or between overcoating with the next step in the system, at a temperature of 23°C.
- \*\*\* Waterline is not suitable for major filling or use as a caulking compound. Recommended for minor imperfections and hairline cracks.
- Please consult product data sheets (available from [international.yachtpaint.com](http://international.yachtpaint.com)) for overcoating times at different temperatures.
- Date sheets may also be viewed via our website [yachtpaint.com](http://yachtpaint.com).

KEY: ● No. of coats    ● Minutes    ● Hours    Ø Do not use for this purpose

## TWO-PART PREMIUM PAINT SYSTEMS

This preparation scheme provides the maximum level of protection available

STAGE	PRODUCT	GRP	ALUMINIUM	WOOD	STEEL	WORK TIME*	OVERCOATING TIME**
CLEAN	Yacht Line Super Cleaner	YES	YES	Ø	Ø	1	
ABRADE		180-220 grade	Mechanically	80-180 then 280 grade	Mechanically	2-4	
PRE PRIMER	UCP	Ø	Ø	1	Ø	1	6
PRIMER	Inertprot*	Ø	1	1	1	1	3
FILLER	Waterline Epoxy Filler (resin only)	Ø***	YES	YES*	YES	See product label	
PRIMER	Inertprot*	Ø	3	2	3	1	3
UNDERCOAT	Perfection Undercoat	1-2	1-2	1-2	1-2	1	10
TOPCOAT	Perfection	1-2	1-2	1-2	1-2	2	6
<b>TOTAL PROJECT TIME:</b>						<b>2 WEEKENDS</b>	

- \* Average time to apply one coat to average sized boat of 6m/20 feet.
- \*\* Minimum work time between coats or between overcoating with the next step in the system, at a temperature of 23°C.
- \*\*\* If filling with the Waterline Epoxy Filler, overcoating times are an extra 15 minutes per coat of Inertprot\*.
- \*\*\*\* If filling with the Waterline Epoxy Filler, overcoating times are an extra 15 minutes per coat of Inertprot\*.
- \*\*\*\*\* Waterline is not suitable for major filling or use as a caulking compound. Recommended for minor imperfections and hairline cracks.
- Please consult product data sheets (available from [international.yachtpaint.com](http://international.yachtpaint.com)) for overcoating times at different temperatures.
- Date sheets may also be viewed via our website [yachtpaint.com](http://yachtpaint.com).

KEY: ● No. of coats    ● Minutes    ● Hours    Ø Do not use for this purpose