

Epifanes TDA

Through drying additive

Description Through drying additive for traditional paints and varnishes

Type Solvent base additive

Properties A specially formulated to speed up the through drying of Epifanes traditional one-component paints and varnishes when applied at low temperatures, allowing sanding the next day.

Field of application Epifanes traditional one-component paints, primers and varnishes:

In primers Epifanes Undercoat - Epifanes Multi marine Primer
 Werdol Woodprimer - Werdol Metalprimer

In paints Epifanes Yacht Enamel - Werdol Coasterpaint
 Epifanes Multiforte

In varnishes Epifanes Clear Varnish - Epifanes Woodfinish Gloss

Colour clear

Density 1,060kg/dm³

Viscosity Not applicable

Solids contents 70 ± 2 vol. %

VOC - level 314 grams/liter

Packing 500 ml.

Shelf life In closed container stored in a dark location between 5 - 25°C., approx. 2 years

Recommended additions: Application and drying at 8°C. : max. 12%
 Application and drying at 10°C. : max. 10%
 Application and drying at 15°C. : max. 5%

As long as the maximum additions are not exceeded, flow, gloss and outdoor durability will not be affected.

Product notes This product is not intended to shorten overcoating times. Nor is it intended to apply more wetfilm than advised. Once Epifanes TDA has been added to paint or varnish, pot life of the mixture is reduced to 4 hours (18° C.). Do not use above 15°C. Do not exceed dosage. All use and dosage other than specified and advised is at users risk.

Safety The user of this product should obey all all national laws and legislation concerning health, safety and environmental hazard. For more information on health and safely, refer to the material safety datasheet of this product.

Although the facts and suggestions in this product information sheet are based on our own research and field experiences and are believed reliable, we can not simply be held responsible for performance or results obtained through the use of this product. Ineffectiveness or other unintended consequences may result, because of such factors as weather, conditions, presence or other materials or the manner of preparation, use or application all of which are beyond W. Heeren & Zoon's control. All such risks are assumed by user.

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Epifanes Classic Mahogany Stain

Impregnating mahogany coloured woodstain

Application details

Shake well before use. Apply along the wood grain in small quantities. Depending on the desired colour depth up to 3 coats may be applied. Allow each coat Epifanes Classic Mahogany Stain 2 hours to dry (18°C.). Sanding the stain is not required.

Avoid drops and spills. If needed remove spills with Epifanes Brushthinner for Paint & Varnish as soon as possible.

Drying times @ 20°C. / 65% RAH and 2 µm dry filmthickness

Dustdry	Sandable	Recoatable
30 minutes	Not required	2 hours

Recoatable with

Epifanes Clear Varnish - Epifanes Woodfinish Gloss
 Epifanes Rapidclear - Epifanes Rapidcoat
 Epifanes Rubbed Effect Varnish - Epifanes Rub. Effect Varnish Low VOC
 Epifanes Poly-urethane Clear Gloss - Epifanes Poly-urethane Clear Satin

Use in varnishes

If desired Epifanes Classic Mahogany Stain may also be added to all Epifanes one-and two-component varnishes up to 10% creating a mahogany tinted varnish camouflaging colour patched in wood and/or to enhance the warm mahogany colour of the wood.

Also suited to add to West System Epoxy Resin to create a mahogany coloured epoxy resin.

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September 2012