

Product Data Sheet

SABA Primer 9600



Description SABA Primer 9600 is a transparent adhesion promoter (1 component).

Areas of application SABA Primer 9600 has been developed for the durable bonding of SABA adhesives and/or sealants with various porous and non-porous substrates, such as wood and plastics.

- Advantages**
- resistance against water
 - short drying time
 - strengthens the bonding surface of wooden substrates

Technical data

Properties*	
Base	isocyanates
Viscosity at 23 °C (EN 12092)	≈ 70 mPa.s
Density (EN ISO 2811-2)	≈ 1.020 kg/m ³
Solids content	≈ 50%
Application temperature (min./max.)	+5 °C / +35 °C
Substrate temperature (min./max.)	+5 °C / +35 °C, +3 °C above the dew point
Drying time (minimum)	≈ 15 minutes
Open time (maximum)	≈ 8 hours
Coverage	≈ 100 g/m ²
Colours (standard)	transparent
Packaging	250 ml canister (packaging contains 12 units)
Shelf life	12 months in unopened original packaging, if protected against moisture and direct sunlight. Limited shelf life after opening.
Storage temperature (min./max.)	+5 °C / +25 °C

* Tested according to SABA Analysis Method unless stated otherwise.

Equipment SABA Primer applicator, melamine foam, brush or clean, dry, lint-free cloth.

Application

Bonding surface preparation: Bonding surfaces must be dimensionally stable, dry, homogenous and free of grease, oil, dust or loose parts.

Application: Apply the adhesive promoter in a single, thin, unidirectional, even layer. Avoid contact with water and alcohol. We recommend making a note on the packaging of the date it was first opened and pouring the amount you need into a small jar. After doing so, immediately reseal the packaging. Do not pour residual material back into the packaging.

Curing mechanism: The drying time depends on temperature. Dries faster with higher temperatures, slower with lower temperatures.

Safety recommendations It is very important to SABA that our products are used safely and handled responsibly. For more safety information, please refer to the relevant SABA material safety data sheet.

Important Check compatibility before use or consult SABA.
Once the packaging has been opened, the product has a limited shelf life, therefore the product should be used up as soon as possible.
If the product becomes discoloured, cloudy or thickened, it can no longer be used.

Contact Our customer service department would be pleased to answer any questions you may have. Please contact your local SABA office.

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