

Codice: 453909

## Interno Scafi

### PAINT FOR INTERIOR OF HULLS



One-component product specifically formulated for application on interiors of hulls to provide adequate protection on steel, fibreglass or wooden boats. It is a fast drying paint with excellent resistance to sea water and fuels. Recommended for bilges, floors and engine rooms. Two coats application is recommended. Available in grey or white finish.

#### Technical Characteristics

<b>Paint Type</b>	One component
<b>Binder type A</b>	Alkyd modified
<b>Specific gravity kg/lt (±0,05)</b>	1.420
<b>Solids content (weight) ±2</b>	1%
<b>Solids content (volume) ±2</b>	45%
<b>Viscosity Ford ø 8 at 20°C ±2</b>	14-16
<b>Shelf life (+10+30°C)</b>	18 months in airtight cans

#### Application Data

<b>Application</b>	Brush-Roller-Spray
<b>Brush-Roller</b>	5-10% Diluent 400
<b>Spray</b>	10-30% Diluent 900
<b>Dust dry</b>	2 hours
<b>Recoat time</b>	18-24 h (20°C)
<b>Application temperature</b>	Between +10 C et +40 C
<b>Relevant humidity</b>	Less than 80%
<b>Dry film thickness advised</b>	40-50 microns by hand
<b>Theoret. coverage m2/Lt</b>	10/12

### SURFACE PREPARATION AND APPLICATION

#### Bare Steel.

The substrate should be clean, dry and well degreased. Remove trace of corrosion and apply 1 coat of CROMOMINIO-AT Overcoat then with 2 coats of INTERNO SCAFI / BILGE PAINT allowing 18-24 hours between coats.

#### Bare Wood.

The surface should be clean, dry and well seasoned. If necessary apply 1 coat of CROMOMINIO-AT diluted up to 30-40% and let dry for 12-24 hours. Overcoat with 2 coats of INTERNO SCAFI / BILGE PAINT allowing 18-24 hours between coats.

#### Previously Painted surfaces.

- If the old paint is in poor condition, loose or powdery, it should be mechanically removed and procedure as per Bare substrate should be followed in such event.

- If the old paint is in good condition and it only needs a topcoat because it is dull or dirty but with the underneath coatings still well fixed to the substrate, degrease and sandpaper with medium-fine abrasive paper the surface; remove dust, clean well and apply 2 coats of INTERNO SCAFI / BILGE PAINT allowing 18-24 hours between coats.

Codice: 453909

## Interno Scafi

NB: This product is part of the Skipper's Line of Marine Coatings. For further application details please also see the "Indicative Coating Systems information" available on demand for Wood, Steel, Aluminium and Fibreglass boats. When in doubt contact for advise.

### Colors



Colore: BIANCO  
Cod. Colore: 453909



Colore: GRIGIO  
Cod. Colore: 454478

### Listino

Formati Disponibili	Codice	Descrizione	Confezione
2.5L	45390900750	Interno scafi bianco	0.75 lt
0.75L	45390902500	Interno scafi bianco	2.50 lt
	45447800750	Interno scafi grigio	0.75 lt
	45447802500	Interno scafi grigio	2.50 lt

### SAFETY PRECAUTIONS

Before starting paint application attention should be paid to the symbols of risk specified on the label of each can. Please carefully read all the safety precautions advised on the label, or in the safety data sheet available on request at [laboratorio@aemmecolori.it](mailto:laboratorio@aemmecolori.it)

### NOTES

This information is provided to the best of our current knowledge, however, because the conditions of use of our products are beyond our control, this information does not constitute any kind of implied warranties; in that sense the supplying company accepts from now responsibility that can be connected to an abnormal use of the products. The Engineering Department at your location is available for any questions related to the use of our products. The percentages of dilution and the drying time are to be considered only indicative, in relation to a temperature of 20 ° C and are therefore subject to change with the change of temperature, in the presence of particular weather conditions or application determining factors at the time of application.