



FINISHING PAINT

WHITE T.SPEED

**TWO- POT PAINT WITH HIGH CONTENT OF
SLIDING AGENTS**

DESCRIPTION

WHITE T.SPEED® is a finishing paint with a high sliding effect T.speed®. The White T.speed® has a super smooth friction free surface in air or in water to reduced turbulences resulting speed increase or fuel saving.

WHITE T.SPEED® is not an antifouling paint. It is recommended for dry sailing or for power or sailing boats staying up 7 to 15 days in water maximum. It's resistance to UV is very good.

Formulated according to the most up to date technologies, it's resulting an extremely tough finish with very easy application. This paint is resulting from latest R&D Nautix development. WHITE T.SPEED® has been tested and approved by many pro skippers (Trimaran 60', Mumm 30, Surprise, Open 7.50...)

T.Speed® is contained in the global paint matrix. With a light and regular light sanding (paper grade 800-1000), T.Speed effect can be reactivated on a long run.

Caution: only apply White Tspeed over gelcoat, two-top polyurethane, two-pot primer epoxy, or polyurethane primer PA or PO.

COMPOSITION

Base : polyurethane resin.
Hardener : isocyanates.
Solvents : xylene, naphta.
Colour : white
Finish : mat

WORKERS PROTECTION

Work in a well ventilated area, wear suitable protective clothing, gloves and eye/face protection.

PREPARATION OF THE SUBSTRATE

After applying a watertight epoxy filler (if necessary) the surface should be sanded (sand paper 250). The surface must be clean, dry and at the same temperature as ambient air and paint (15°C minimum), so as to avoid bubbling or detachment problems provoked by condensation.

PREPARATION - APPLICATION

Thoroughly mix the hardener with the base material :
Mixing ratio by volume : 3 parts base and 1 part hardener.
Let the paint stand for 10 minutes to allow bubbles to disperse. Do not apply under 15°C.
Apply 1 or 2 coats on a clean smooth surface in a dry and well ventilated area.
Lightly sand between coats for a superior finish.
Application method : roller, spray gun (nozzle: 1.5-1.7mm – pressure 2 bars).
Thinner/Cleaner : NAUTIX DP Maximum dilution 30 % - Dilution only after base and hardener are mixed.

Finish

Water sanding : paper grade 800 – 1000 - wait 3 days before sanding.

NAUTIX WHITE T.SPEED

The best time for painting is about mid day.
It is not recommended to paint under bright sun.
Cautiously respect over-coating and drying times (see drying time board) .

DRYING TIME

Temperature	15°C	20°C	25°C
Pot life when mixed	6 H	4 H	3 H
Hand dry	2 H 30	1 H 30	1 H
Overcoating time	5 H	3 H	2 H
Sanding	3 days	3 days	2 days

TECHNICAL DATA

Pack sizes : 0,75 Ltr - 2 Ltr.
Product weight Kg/Ltr : 1,25+/- 0,05.
Volume solids: 60 %
Coverage per litre : 12 m²/Ltr.
Viscosity : thixotropic.
Flash point : 23°C < Flash Point ≤ 55°C.

SAFETY DATA

Base

R 10 Flammable.
R 20/21 Harmful by inhalation and in contact with skin.
R 38 Irritating to skin.

S 2 Keep out of reach of children.
S 36/37 Wear suitable protective clothing and gloves.
S 46 If swallowed, seek medical advice immediately and show this container or label.

Hardener

R 10 Flammable.
R 36 Irritating to eyes.
R 52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R 65 Harmful. May cause lung damage if swallowed.
R 84 Contains isocyanates. See information supplied by the manufacturer.

S 2 Keep out of reach of children.
S 46 If swallowed, seek medical advice immediately and show this container or label.

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