

PRODUCT DESCRIPTION

A one pack alkyd undercoat for use on internal and external areas above water.

* Suitable for use on Newbuilding or Maintenance & Repair projects.

PRODUCT INFORMATION

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| Colour | CRB000-White, CRE939-Blue, CRY999-Black |
| Finish | Matt |
| Specific Gravity | 1.4 |
| Volume Solids | 52% average |
| Typical Shelf Life | 12 mths |
| VOC (As Supplied) | 391 g/ltr |
| Unit Size | 20 Lt 5 Lt For availability of other sizes consult International |

DRYING/OVERCOATING INFORMATION

| | Drying | | | |
|-----------------|--------|-------|-------|--------|
| | -5°C | 5°C | 23°C | 35°C |
| Touch Dry [ISO] | 24hrs | 10hrs | 4hrs | 1.5hrs |
| Hard Dry [ISO] | 48hrs | 24hrs | 20hrs | 8hrs |

| Overcoated By | Overcoating Substrate Temperature | | | | | | | |
|---------------|--------------------------------------|--------|-------|--------|-------|--------|-------|-------|
| | -5°C | | 5°C | | 23°C | | 35°C | |
| | Min | Max | Min | Max | Min | Max | Min | Max |
| Interlac 665 | 48hrs | 14days | 30hrs | 14days | 24hrs | 10days | 16hrs | 5days |

APPLICATION AND USE

Preparation

Use in accordance with the standard Global Yacht specifications. All surfaces to be coated should be clean, dry and free from contamination. High pressure fresh water wash or fresh water wash as appropriate, to remove all oil, grease, soluble contaminants and other detrimental foreign matter.

STEEL: Interlac 497 should always be applied over the recommended primer coating system. The primer surface should be dry and free of all contaminants (oil, grease, salt etc) and overcoated with Interlac 497 within the overcoating interval specified for the primer. Areas of breakdown, damage etc. should be prepared to the specified standard (eg. Sa2½ (ISO 8501-1 : 1988)) and primed prior to the application of Interlac 497. **REPAIR** Repair corroded areas with the recommended anticorrosive primer system. Consult your International Paint Representative for specific recommendations.

Hints

Mixing Stir thoroughly before use.

Thinner Thinning is not recommended. Use International GTA004 only in exceptional circumstances (max. 5% by volume).

Cleaner GTA004

Airless Spray Airless Tip Size: 0.38-0.46 mm/15-18 thou. Total output fluid pressure at spray tip not less than 2500 psi (176 kg/cm²).

Conventional Spray Use suitable proprietary equipment. Thinning may be required.

Some Important Points

Not suitable for permanently immersed surfaces. Apply in good weather. Substrate temperature should be 3°C/5°F above dew point. For optimum application properties bring the material to 21-27°C/70-80°F, unless specifically instructed otherwise, prior to mixing and application.

Compatibility/Substrates

Consult your International Paint Representative for the system best suited for the surface to be protected.

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|----------------------------|--|
| Coverage | (Theoretical) - 13.00 (m ² /lt) |
| Recommended DFT | 40 microns dry |
| Recommended WFT | 77 microns wet |
| Application Methods | Airless Spray, Conventional Spray, Brush, Roller |

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

| | |
|----------------|---|
| Storage | <p>GENERAL INFORMATION: Exposure to air and extremes of temperature should be avoided. For the full shelf life of this product to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.</p> <p>STORAGE: The product should be kept in securely closed containers during transport and storage.</p> |
| Safety | <p>GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.</p> <p>DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.</p> <p>Remainders of Interlac 497 cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.</p> |

IMPORTANT NOTES *The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*

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Regional Addresses

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Ref: 00000188
Issue Date: 5-Oct-2004
Supersedes: 21-Oct-2003