

# Epifanes Woodfinish Matte

Epifanes Woodfinish matte provides a beautiful, rich, matte finish for all fine woodworks, like teak and iroco, giving years of exceptional protection.

Type	Air drying
Base	Urethane / Alkyd resin
Colour	Amber clear
Gloss	Rich satin sheen
Density	0.95 kg/dm <sup>3</sup>
Viscosity	100 seconds Din Cup 4 mm.
Solids content	43 ± 2 vol.%

Drying times at 20°C. / 65% RAH

Dustdry	Sandable	Recoatable
1 hour	12 hours	12 hours

	Airspray	Brush
Vol.% thinner	10 - 15	0 - 5
Nozzle	1.2 - 1.5 mm	
Pressure ( Bar )	2 - 3	
Viscosity Din Cup 4 mm	20 - 24 sec.	

Thinner

- spray application
- brush application

Epifanes Spraythinner for Paint & Varnish  
Epifanes Brushthinner for Paint & Varnish

- Theoretical coverage
- Practical coverage

12 m<sup>2</sup> per litre @ 35 µm dryfilmthickness  
Dependent on application method, roughness and condition of substrate, loss of material due to shape of object, circumstances during application.

Recommended wft per coat  
Application

70 µm wft = 30 µm dft  
Do not apply wet-on-wet . Do not apply excessive wetfilmthickness to avoid the formation of curtains and drying problems.

Recommended system

- **Interior**
- **Exterior**

From bare wood, finest results are obtained by applying this finish over a build-up of **three** sealer coats of Epifanes Woodfinish Gloss  
From bare wood, finest results are obtained by applying this finish over a build-up of **five** sealer coats of Epifanes Woodfinish Gloss

Surface preparation

Before application clean and sand the surface carefully. Apply one or two thin coats, thinned 0-5% with Epifanes Brushthinner for Paint & Varnish.

Sanding

Finest results are obtained by sanding between final coats with wetordry sandpaper grit 400 or finer

Maintenance

When a decrease in the appearance of the finish is noticed, clean the surface and sand with 320 grit abrasive paper and apply one or two fresh coats.

Recommended uses

Interior woodwork , i.e cabin interiors, cabin soles, doors, trims, etc.  
Exterior woodwork: as a final estetic coat.

Surface conditions

Dry, clean and well sanded

Application conditions

Temperature of varnish, object and work area during application and drying should not be lower that 8°C. Relative air humidity should not exceed 85%

Application guide Lines

Stir well before and during use. Avoid varnishing in direct sunlight or too much wind. A rapid loss of solvents will occur under these conditions and decrease the flowing ability. Only use clean and dry brushes of good quality