

# Epifanes Epoxy Finishing Filler

A very fine two-component epoxy filler. Suited as a fine finishing filler over Epifanes Epoxy Filler 1250 and Epifanes Epoxy Filler 1300. Resistant against immersion in water. Easy to apply and to sand. High resistance against abrasion, etc. Shrink-free during drying and hardening. It is advised to apply in thin layers

Type	Chemically drying									
Base	Solvent and phenolfree epoxy resin									
Colour	Light grey after mixing and through hardening									
Density	<table border="1"> <thead> <tr> <th>Base component</th> <th>Cure component</th> <th>Mixed product</th> </tr> </thead> <tbody> <tr> <td>1.670</td> <td>1.020</td> <td>1.430</td> </tr> </tbody> </table>	Base component	Cure component	Mixed product	1.670	1.020	1.430			
Base component	Cure component	Mixed product								
1.670	1.020	1.430								
Packaging	1 kg.									
Mixing ratio										
Solids content										
Mixing ratio	<table border="1"> <thead> <tr> <th></th> <th>In volume</th> <th>In weight</th> </tr> </thead> <tbody> <tr> <td>Base component A</td> <td>445ml.</td> <td>740 gr.</td> </tr> <tr> <td>Cure Component B</td> <td>255ml.</td> <td>260 gr.</td> </tr> </tbody> </table>		In volume	In weight	Base component A	445ml.	740 gr.	Cure Component B	255ml.	260 gr.
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Base component A	445ml.	740 gr.								
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Pot life mixed product	1 hour at 20°C.									
Drying times at 20°C. / 65% RAH	<table border="1"> <thead> <tr> <th>Sandable</th> <th>Chemically through hardened</th> </tr> </thead> <tbody> <tr> <td>24 hours</td> <td>7 days</td> </tr> </tbody> </table>	Sandable	Chemically through hardened	24 hours	7 days					
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Application	Filling knife. Both components should be mixed separately and then together thoroughly until colour is uniform									
Coverage	1 litre / 1 mm./ m <sup>2</sup>									
Filmthickness	Max. 2 cm. without shrinking or curtains									
Application conditions, guide lines	Temperature of filler, object and work area during application and drying should be between 10°C and 30°C. Relative air humidity should not exceed 85%. Higher or lower temperatures will speed up / slow down the hardening and may influence the chemical reaction and properties of the product.									