

# Product Data



## BLAKES MILLE DRIVE

71350

**Description:** BLAKES MILLE DRIVE is a spray coat for the protection of propellers and outdrives. For use below the waterline.

**Recommended use:** Suitable for all substrates including aluminium. Risk of corrosion in the case of direct contact.

**Availability:** Subject to confirmation.

### PHYSICAL CONSTANTS:

Colours/Shade nos: Volo Grey/10430 - Black/19990  
Finish: Semi-flat  
Volume solids, %:  $50 \pm 1$   
Theoretical spreading rate:  $12.5 \text{ m}^2/\text{litre}$  - 40 micron  
Flash point:  $32^\circ\text{C}$   
Specific gravity: 1.6 kg/litre  
Dry to touch: 20 minutes at  $20^\circ\text{C}/68^\circ\text{F}$   
V.O.C.: 425 g/litre

*The physical constants stated are nominal data according to the BLAKES Group's approved formulas. They are subject to normal manufacturing tolerances and where stated, being standard deviation according to ISO 3534-1. Further reference is made to "Explanatory Notes" in the BLAKES PAINT MANUAL.*

### APPLICATION DETAILS:

Application method: Aerosol  
Cleaning of tools: BLAKES THINNERS No 3  
Indicated film thickness, dry: 40 micron/1.6 mils (See REMARKS overleaf)  
Indicated film thickness, wet: 75 micron/3 mils  
Recoat interval, min: 5 hours ( $20^\circ\text{C}/68^\circ\text{F}$ )  
9 hours ( $10^\circ\text{C}/50^\circ\text{F}$ )  
Recoat interval, max: None (See REMARKS overleaf)

**Safety:** Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult BLAKES PAINTS Material Safety Data Sheets and follow all local or national safety regulations. Avoid inhalation, avoid contact with skin and eyes, and do not swallow. Take precautions against possible risks of fire or explosions as well as protection of the environment. Apply only in well ventilated areas.

**Always read the label. Use pesticides safely**

**Issued:** JUNE 2004

## 2. BLAKES MILLE DRIVE

PREPARATION: Ensure all surfaces are clean, oil free and dry. Clean with BLAKES SURFACE CLEANER or BLAKES DEGREASER. On previously coated antifouled surface, wet abrade to remove any loose matter and key the surface. Wash surface with fresh water and allow to dry.

PRECEDING COAT: BLAKES UNDERWATER PRIMER or according to specification.

SUBSEQUENT COAT: None.

APPLICATION: Mask other area including the anodes. Paint only in dry weather and not in direct sunlight. Try and shield the surface to be coated if spraying in windy conditions.

REMARKS: Shake can vigorously, in a vertical position until agitator ball are heard and then for a further 2 minutes. Shake can occasionally whilst using.  
Use the whole can per medium sized outdrive.  
Spray upside down at the end of spraying to clean the nozzle.  
Launching minimum 24 hours - maximum 30 days

Note: The information given in the Product Data Sheet is intended for professional use.

ISSUED: JUNE 2004 - 71350

BLAKES PAINTS

***This Product Data Sheet supersedes those previously issued. For definition and scope, see explanatory notes to applicable Product Data Sheets.***

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***Product data are subject to change without notice and become void five years from the date of issue.***