



**PRODUCT DATA SHEET
FLATTENING AGENT: G3013 FOR
AWLGRIP® OR AWLCRAFT® 2000 TOPCOATS**

Features & Uses

Flattening Agent reduces the gloss of AWLGRIP® or AWLCRAFT® 2000 Urethane Topcoats to a flat or semi-gloss finish. Preferred application is by spray. Roller application will provide more uniform gloss than brushing. AWLCRAFT® 2000 cannot be brushed or rolled.

Specification Data

Packaging: Quarts and Gallons

Type: Inert Extender

G3013 is an additive used in urethane topcoats.

VOC: 721 g/l or 6 lbs/gallon

Product Components, Reducers, Additives, and Auxiliary Components

Flattening Agent G3013

This is an additive component, see instructions for the primary product.

Application Equipment

This product is an additive component. See instructions for the primary product.

Surface Preparation

This product is an additive component. See instructions for the primary product.

Mixing and Reduction

Thoroughly mix the color base and G3013 Flattening Agent. Then stir in the G3010. When one homogenous mixture is obtained add the T0002 Reducer. Strain mix with a 60-100 mesh cone strainer before applying.

AWLGRIP® Topcoat: Mixture for Flat Finish

1 part by volume AWLGRIP® Color Base

1 part by volume 1010 Flattening Agent

1 part by volume AWL-CAT® #2 Converter

1 part by volume T0002 Reducer

Example: 8 oz. color base : 8 oz. G3013 : 8 oz. G3010 : 8 oz. T0002

AWLGRIP® Topcoat: Mixture for Semi-Gloss Finish

1 part by volume AWLGRIP® Color Base

1/2 part by volume 1010 Flattening Agent

1 part by volume AWL-CAT® #2 Converter

1 part by volume T0002 Reducer

Example: 8 oz. color base : 4 oz. G3013 : 8 oz. G3010 : 8 oz. T0002

1 East Water Street • Waukegan, Illinois 60085 • USA • Tel: 847.599.6212 • Fax: 847.599.6209

Bannerlaan 54 • B-2280 Grobbendonk • Belgium • Intl. Tel: 32.14.257770 • Intl. Fax: 32.14.230880

76 Waterway Drive • Coomera • QLD 4209 • Australia • Tel: 61.7.5573.9600 or 1800.007.866 • Fax: 61.7.5573.9677

449 Tagore Industrial Avenue • 04 03 Hong Joo Industrial Building • Singapore 787820 • Tel: 65.6453.1981 • Fax: 65.6453.1778



**PRODUCT DATA SHEET
FLATTENING AGENT: G3013 FOR
AWLGRIP® OR AWLCRAFT® 2000 TOPCOATS**

AWLCRAFT® 2000 Topcoat: Mixture for Flat Finish

2 parts by volume AWLCRAFT® 2000 Color Base

2 parts by volume 1010 Flattening Agent

1 part by volume AWL-CAT® #2 Converter

1 part by volume T0002 Reducer

Example: 8 oz. color base : 8 oz. G3013 : 4 oz. G3010 : 4 oz. T0002

AWLCRAFT® 2000 Topcoat: Mixture for Semi-Gloss Finish

2 parts by volume AWLCRAFT® 2000 Color Base

1 part by volume 1010 Flattening Agent

1 part by volume AWL-CAT® #2 Converter

1 part by volume T0002 Reducer

Example: 8 oz. color base : 4 oz. G3013 : 4 oz. G3010 : 4 oz. T0002

Application Instructions

Spray application is recommended when using G3013. The friction from brush and roller applications sometimes shears the G3013 causing areas of high and low gloss. If you absolutely cannot spray, rolling is preferred to brushing. AWLCRAFT® 2000 cannot be brushed or rolled. Do not apply paint materials to surfaces warmer than 105°F or colder than 55°F. Do not attempt to cure products at temperatures below 55°F.

The information in this Product Data Sheet is not intended to be exhaustive. Any person using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk and, to the extent permitted by law, we can accept no responsibility for the performance of the product or for any loss or damage arising out of such use. The information contained in this Product Data Sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

Awlgrip® and all products mentioned in this Product Data Sheet are trademarks of, or licensed to, Akzo Nobel.

© Akzo Nobel, 2005

1 East Water Street • Waukegan, Illinois 60085 • USA • Tel: 847.599.6212 • Fax: 847.599.6209

Bannerlaan 54 • B-2280 Grobbendonk • Belgium • Intl. Tel: 32.14.257770 • Intl. Fax: 32.14.230880

76 Waterway Drive • Coomera • QLD 4209 • Australia • Tel: 61.7.5573.9600 or 1800.007.866 • Fax: 61.7.5573.9677

449 Tagore Industrial Avenue • 04 03 Hong Joo Industrial Building • Singapore 787820 • Tel: 65.6453.1981 • Fax: 65.6453.1778